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D3034-1
Job Sheet 213373



Part No: D3034-1

Job Qty: 1 pcs

Part Name: Bearpaw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/20

Job Tracking No:

Due Date: 9/25/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3034 Rev D IPP Rev. A 2020.02.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet - Flow - 1	1 pcs	9/24/20	9/24/20	0.17	0.30	Waterjet - Flow		220/09/25
							Waterjet - Omax		
130	HAAS 4 Axis - B4B	1 pcs	9/25/20	9/25/20	1.00	0.59	HAAS - 1 - B4B		220/09/25
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
140	QC 2	1 pcs	9/25/20	9/25/20	0.00	0.00	QC 2 - 1		220/09/25
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
150	QC 8	1 pcs	9/25/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
151	Packaging 3-1 - Stock - B4B	1 pcs	9/25/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B

#20-09-25

DAS
28
9-99

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	1 pcs	9/25/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	28
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 120 - CUT BLANK AS PER FILE D3034-1_BLANK
 Descriptions: 130 - (HAAS CNC Vertical Machine) 1- Mill as per Folio FA148 Rev: _____ & Dwg D3034 Rev: 28 2-Deburr per dwg D3034
 140 - QC2- Inspect parts off machine FAI/FAIB
 150 - QC8- Inspect parts - second check
 151 - Identify as per dwg & Stock Location: _____
 190 - QC21- Final Inspection - Work Order Release

Rev. D

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	4.6000 sf (4.6 ea)	120-Waterjet - Flow - 1	3235828

Job Allocations

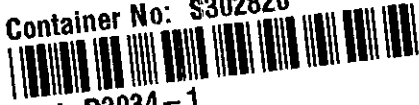
Operation	Component Part	Required	Inventory	Allocated
120-Waterjet - Flow - 1	MUHMWB10	5	573	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	11.750Inches ± 0.030	11.780 11.720		
2	Bearpaw	3.400Inches ± 0.030	3.430 3.370		
3	Bearpaw	19.000Inches ± 0.030	19.030 18.970		
4	Bearpaw	0.375Inches ± 0.010	0.385 0.365		
5	Bearpaw	0.950Inches + 0.030 - 0.010	0.980 0.940		
6	Bearpaw	0.060Inches + 0.030 - 0.010	0.090 0.050		
7	Bearpaw	45.000Degrees ± 0.500	45.500 44.500	Angle	
8	Bearpaw	0.250Inches ± 0.030	0.280 0.220		
9	Bearpaw	45.000Degrees ± 0.500	45.500 44.500	Angle	
10	Bearpaw	0.250Inches ± 0.030	0.280 0.220	Radius	
11	Bearpaw	0.630Inches ± 0.030	0.660 0.600		
12	Bearpaw	0.250Inches ± 0.010	0.260 0.240		
13	Bearpaw	4.500Inches ± 0.030	4.530 4.470		
14	Bearpaw	0.200Inches ± 0.030	0.230 0.170		
15	Bearpaw	0.260Inches + 0.005 - 0.000	0.265 0.260	Diameter	
16	Bearpaw	0.930Inches ± 0.030	0.960 0.900	Diameter	
17	Bearpaw	0.300Inches + 0.030 - 0.000	0.330 0.300		
18	Bearpaw	28.250Inches ± 0.030	28.280 28.220		
19	Bearpaw	0.370Inches ± 0.030	0.400 0.340		
20	Bearpaw	4.750Inches ± 0.030	4.780 4.720		
21	Bearpaw	9.750Inches ± 0.010	9.760 9.740		
22	Bearpaw	11.000Inches ± 0.010	11.010 10.990		
23	Bearpaw	8.660Inches ± 0.030	8.690 8.630		
24	Bearpaw	5.000Inches ± 0.010	5.010 4.990		

Plex 9/24/20 10:19 AM dart.lacelle.linda



Container No: S302820



Part: D3034-1

Job No: 213373

Serial No/Batch: S302820

Revision: Rev D

Inspector:

Exo Date:

Instructions: Various STC's

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Date: 09/25/20

Work Order:	213.373
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Measured by: <i>[Signature]</i>	Checked by: <i>[Signature]</i>	QC Inspector:
Date: <i>20/09/25</i>	Date: <i>20-09-25</i>	Date:

Date:

Rev	Date	Change	Revised by	Approved